

Anson Hammer Unions

Fig. No.	Color key for standard service	Pressure rating (psi)				Normal pipe sizes in. (mm)									
		Standard service		Sour gas service		1 in. (25 mm)	1 1/4 in. (32 mm)	1 1/2 in. (40 mm)	2 in. (50 mm)	2 1/2 in. (65 mm)	3 in. (80 mm)	4 in. (100 mm)	5 in. (125 mm)	6 in. (150 mm)	7 in. (200 mm)
		Cold working	Test	Cold working	Test										
200		2,000	3,000	2,000	3,000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
206		2,000	3,000	2,000	3,000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
207		2,000	3,000	2,000	3,000						✓	✓		✓	
602		6,000	9,000	6,000	9,000	✓		✓	✓	✓	✓	✓			
1002		10,000	15,000	7,500	11,250	✓		✓		✓	✓	✓	✓	✓	
1502		15,000	22,500	10,000	15,000	✓		✓	✓	✓	✓	✓	✓	✓	
2002		20,000	30,000	n/a	n/a				✓		✓	✓	✓	✓	
2202		n/a	n/a	15,000	22,500				✓		✓	✓	✓	✓	

- Notes:
1. Hammer unions also available in Fig. 50, 100, 600, 1003, 1004
 2. These sizes and figure ratings available in butt weld only: Fig. 2002-2202 (4 in., 5 in., and 6 in.); Fig. 1502 (5 in. and 6 in.); Fig. 1002-1004; and Fig. 1003 (5 in.)
 3. Pressure ratings are dependent upon type and wall thickness of pipe used.
 4. For standard service, Fig. 1003 (4 in. and 5 in.) and Fig. 1002 (5 in. and 6 in.) are pressure rated at 7,500 psi cwp and 11,250 psi test. For sour gas service, these unions are rated at 5,000 psi cold working pressure (CWP) with 7,500 psi test.

The chart above represents our most popular hammer unions. For all other sizes and types, please contact your sales representative for more information, or email us at pps@nov.com.